



SAFETY DATA SHEET (SDS)

Section 1. Identification

Product identifier	623-4L, 623-20L
Other means of identification	FASCUT HC SOLUBLE CUTTING OIL
Recommended use and restrictions on use	Cutting fluid
Initial supplier identifier	PR Distribution, 6500 rue Zéphirin Paquet, Québec, QC, G2C 0M3, 1800-463-5259
Emergency telephone number/restriction on use	Canada – CANUTEC 24 hour number 613-996-6666

Section 2. Hazard identification

Classification of hazardous product (name of the category or subcategory of the hazard class)	Not regulated
Information elements (symbols, signal words, hazard statements and precautionary statements of the category/subcategory)	None
Other hazards known	None

Section 3. Composition/information on ingredients

Chemical name (common name/synonyms)	CAS number or other	Concentration (%)*
None	---	---

* Statement - This safety data sheet provides concentration range(s) instead of the actual concentration(s) considered trade secret(s).

Section 4. First-aid measures

Inhalation	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a doctor if you feel unwell.
Ingestion	IF SWALLOWED: Immediately call a doctor. DO NOT INDUCE VOMITING. NEVER give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. Rinse mouth thoroughly with water. Have victim drink two glasses of water. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration.
Skin contact	IF ON SKIN: Rinse skin with water (5-10 minutes).
Eye contact	IF IN EYES: Rinse eyes with water (5-10 minutes).
Most important symptoms and effects (acute or delayed)	None
Indication of immediate medical attention/special treatment	In all cases, call a doctor. Do not forget this document.

Section 5. Fire-fighting measures

Specific hazards of the hazardous product (hazardous combustion products)	Carbon oxides and other irritant/toxic gases and fumes.
Suitable and unsuitable extinguishing media	In case of fire: Use carbon dioxide, chemical powder agent and appropriate foam to extinguish.
Special protective equipment and precautions for fire-fighters	During a fire, irritating/toxic smoke and fumes may be generated. Do not enter fire area without proper protection. Firefighters should wear proper protective equipment and self-contained breathing apparatus with full facepiece. Shield personnel to protect from venting, rupturing or bursting cans. Move containers from fire area if it can be done without risk. Water spray may be useful in cooling equipment and cans exposed to heat and flame.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Restrict access to area until completion of clean-up. Ensure clean-up is conducted by trained personnel only. All persons dealing with clean-up should wear the appropriate protective equipment (See Section 8).
Methods and materials for containment and cleaning up	Ventilate area of release. Stop the leak if it can be done safely. Contain and absorb any spilled liquid concentrate with inert absorbent material, then place material into a container for later disposal (see Section 13). Contaminated absorbent material may pose the same hazards as the spilled product. Notify the appropriate authorities as required.

Section 7. Handling and storage

Precautions for safe handling	Wear gloves/protective clothing/eye protection/face protection. Before handling, it is very important that engineering controls are operating, and that protective equipment requirements and personal hygiene measures are being followed. People working with this chemical should be properly trained regarding its hazards and its safe use. Inspect containers for leaks before handling. Label containers appropriately. Ensure proper ventilation. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with eyes, skin and clothing. Keep away from heat, sparks and flame. Avoid generating high concentrations of dusts, vapours or mists. Keep away from incompatible materials (Section 10). Keep containers closed when not in use. Empty containers are always dangerous. Refer also to Section 8.
Conditions for safe storage, including any incompatibilities	Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up. Store away from incompatible materials (Section 10). Inspect all incoming containers to make sure they are properly labelled and not damaged. Storage area should be clearly identified, clear of obstruction and accessible only to trained personnel. Inspect periodically for damage or leaks.

Section 8. Exposure controls/Personal protection				
Control parameters (biological limit values or exposure limit values and source of those values)				
Exposure limits: None;				
Appropriate engineering controls				
Use under well-ventilated conditions. Local exhaust ventilation system is recommended to maintain concentrations of contaminants below exposure limits. Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.				
Individual protection measures/personal protective equipment				
Respiratory protection is required if the concentrations are higher than the exposure limits. Use a NIOSH approved respirators if the exposure limits are unknown. Chemically protective gloves (impervious), and other protective clothing to prevent prolonged or repeated skin contact, must be worn during all handling operations. Wear protective chemical splash goggles to prevent mists from entering the eyes. Wash hands/nails/face thoroughly after handling. Do not eat, drink or smoke when using this product. Practice good personal hygiene after using this material. Remove and wash contaminated work clothing before re-use.				
Section 9. Physical and chemical properties				
Appearance, physical state/colour		Brown liquid	Vapour pressure	Not available
Odour	Odourless		Vapour density	Not available
Odour threshold	Not available		Relative density	0.88-0.91
pH	Not available		Solubility	Soluble
Melting/freezing point	Not available		Partition coefficient - n-octanol/water	Not available
Initial boiling point/range	250°C		Auto-ignition temperature	Not available
Flash point	228°C		Decomposition temperature	Not available
Evaporation rate	Not available		Viscosity	Not available
Flammability (solids and gases)	Not available		VOC	Not available
Upper and lower flammability/explosive limits	Not available		Other	None known
Section 10. Stability and reactivity				
Reactivity				
Does not react under the recommended storage and handling conditions prescribed.				
Chemical stability				
Stable under the recommended storage and handling conditions prescribed.				
Possibility of hazardous reactions				
None known				
Conditions to avoid (static discharge, shock or vibration)				
None known				
Incompatible materials				
None known				
Hazardous decomposition products				
None known				
Section 11. Toxicological information				
Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact)				
Causes very mild skin and eye irritation.				
Symptoms related to the physical, chemical and toxicological characteristics				
Very mild skin and eye irritation.				
Delayed and immediate effects (chronic effects from short-term and long-term exposure)				
Skin Sensitization – No data available; Respiratory Sensitization – No data available; Germ Cell Mutagenicity – No data available; Carcinogenicity – No ingredient listed by IARC, ACGIH, NTP or OSHA Reproductive Toxicity – No data available; Specific Target Organ Toxicity — Single Exposure – No data available; Specific Target Organ Toxicity — Repeated Exposure – No data available; Aspiration Hazard – No data available; Health Hazards Not Otherwise Classified – No data available.				
Numerical measures of toxicity (ATE; LD ₅₀ & LC ₅₀)				
None;				
ATE not available in this document.				
Section 12. Ecological information				
Ecotoxicity (aquatic and terrestrial information)				
No data available.				
Persistence and degradability		No data available		
Bioaccumulative potential		No data available		
Mobility in soil		No data available		
Other adverse effects		No data available		
Section 13. Disposal considerations				
Information on safe handling for disposal/methods of disposal/contaminated packaging				
Dispose of contents/container into safe container in accordance with local, regional or national regulations.				



Section 14. Transport information		
UN number; Proper shipping name; Class(es); Packing group (PG) of the TDG Regulations		
Not regulated		
UN number; Proper shipping name; Class(es); Packing group (PG) of the IMDG (maritime)		
Not regulated		
UN number; Proper shipping name; Class(es); Packing group (PG) of the IATA (air)		
Not regulated		
Special precautions (transport/conveyance)	None	
Environmental hazards (IMDG or other)	None	
Bulk transport (usually more than 450 L in capacity)	Possible	
Section 15. Regulatory information		
Safety/health Canadian regulations specifics	Refer to Section 2 for the appropriate classification. This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR).	
Environmental Canadian regulations specifics	Refer to Section 3 for ingredient(s) of the DSL	
Safety/health/environmental outside regulations specifics		
None		
Section 16. Other information		
Date of the latest revision of the safety data sheet February 09, 2019 version 1 (NSS ENTREPRISE INC.)		
References	Safety Data Sheets from manufacturer/supplier & from Canadian Centre for Occupational Health and Safety, CCOHS.	
Abbreviations		
ACGIH	American Conference of Governmental Industrial Hygienists	
ATE	Acute toxicity estimate	
CAS	Chemical Abstract Service	
DSL	Domestic Substance List	
IARC	International Agency for Research on Cancer	
IATA	International Air Transport Association	
IMDG	International Maritime Dangerous Goods Code	
LC	Lethal concentration	
LD	Lethal Dosage	
NIOSH	National Institute for Occupational Safety and Health	
NTP	National Toxicology Program (U.S.A.)	
OSHA	Occupational Safety and Health Administration (U.S.A.)	
PEL	Permissible Exposure Limit	
STEL	Short-term Exposure Limit	
TDG	Transport of dangerous goods in Canada	
TLV	Threshold Limit Value	
TSCA	Toxic Substances Control Act	
TWA	Time Weighted Average	
WHMIS	Workplace Hazardous Materials Information System	
To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.		